[54]		[56]	
	COMPOSITIONS	U.S.	
[75]	Inventor: Jean Dupre, Levittown, Pa.	3,652,497 3/ 3,657,175 4/ 3,779,970 12/	
[73]	Assignee: Rohm and Haas Company, Philadelphia, Pa.	3,891,591 6/ 3,894,980 7/ 3,960,935 6/ 4,138,381 2/	
[21]	Appl. No.: 139,053	Primary Examine Attorney, Agent, o	
[22]	Filed: Apr. 10, 1980	[57]	
	Related U.S. Application Data	A mixture of a alkali soluble and	
[63]	Continuation-in-part of Ser. No. 75,860, Sep. 17, 1979, abandoned.	sion copolymer rand gelling agent tions. The gels strength and thus	
[51] [52]	Int. Cl. <sup>3</sup>	ers and other app A synergistic thic lic acid copolyme	
[58]	Field of Search	11	

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[57] ABSTRACT

A mixture of a water swellable clay mineral and an alkali soluble and thickenable (meth)acrylic acid emulsion copolymer provides a highly effective thickening and gelling agent for aqueous systems at low concentrations. The gels are self-supporting and have high strength and thus are particularly useful as air fresheners and other applications where firm gels are desirable. A synergistic thickening effect between the (meth)acrylic acid copolymer and the clay mineral is observed.

11 Claims, No Drawings